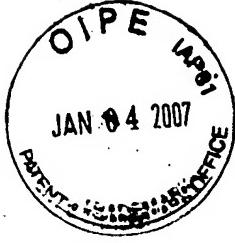


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IN THE U.S. PATENT AND TRADEMARK OFFICE

Inventor Uwe MUSCHALIK
Patent App. 10/524,645
Filed 19 January 2006 Conf. No. 1991
For EXTRUDER, IN PARTICULAR FOR PRODUCING CURVED
 EXTRUSION PRO
Art Unit 3725 Examiner Tolan, E
Hon. Commissioner of Patents
Box 1450
Alexandria, VA 22313-1450

SECOND AMENDMENT

In response to the Office Action mailed 04 October 2006,
please amend the above-identified application as follows:

TITLE AMENDMENT

Please rewrite the title as follows:

-- EXTRUDER FOR MAKING CURVED METAL WORKPIECE --.

ABSTRACT AMENDMENT

Please replace any Abstract on file with the Substitute
Abstract attached hereto.